

Technical Data Sheet



ALCOM PC 730/3.1 UV WT1283-09LDM

MOCOM

Base Polymer	Polycarbonate
Filler/Additive System	special filler,UV stabilised,antioxidant
Special Features	low gloss,light scattering,high viscosity,extrusion grade
Market Segment	Lighting
Application Area	lighting,light transparent components
Typical Applications	lamp covers

Pre-Drying Conditions	120 °C in a dry air (dessiccant) dryer for 2-4 h 120 °C in an air circulating dryer for 4-12 h max. moisture content <0,02 %
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Processing Extrusion	melt temperature 240-280 °C
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Storage	dry, protected from light
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2550	MPa	ISO 178
Flexural Stress (3.5% Strain)	79	MPa	ISO 178
Tensile Modulus	2400	MPa	ISO 527
Tensile Stress at Yield	68	MPa	ISO 527
Tensile Elongation at Yield	5.8	%	ISO 527
Tensile Elongation at Break	25	%	ISO 527
Impact Strength (Charpy, 23°C)	no break	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	85	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	4	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	4	kJ/m ²	ISO 179/1eA
Thermal Properties			
Vicat B50	135	°C	ISO 306
HDT / A (1,8 MPa)	122	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	8	cm ³ /10min	ISO 1133
MVR temperature	300	°C	-
MVR load	1.2	kg	-
Shrinkage (24h)	0.8 - 1.1	%	ISO 294-4
Physical Properties			
Density	1190	kg/m ³	ISO 1183

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Flammability

Flammability (0.75 mm)	HB	class	UL 94
Yellow Card available	yes	-	-
Flammability (1.5 mm)	HB	class	UL 94
Yellow Card available	yes	-	-
Glow Wire (GWFI, 850 °C, 1.0mm)	passed	-	DIN EN 60695
Glow Wire (GWFI, 850 °C, 2.0mm)	passed	-	DIN EN 60695

Optical Properties

Total Transmission T(Y) (d=1,0mm, A, 2°)	82	%	ISO 13468
Total Transmission T(Y) (d=2,0mm, A, 2°)	70	%	ISO 13468
Total Transmission T(Y) (d=3,0mm, A, 2°)	58	%	ISO 13468
Total Transmission T(Y) (d=4,0mm, A, 2°)	51	%	ISO 13468
Haze T(Y) (d=1,0 mm, A, 2°)	93	%	ISO 13468
Haze T(Y) (d=2,0 mm, A, 2°)	95	%	ISO 13468
Haze T(Y) (d=3,0 mm, A, 2°)	95	%	ISO 13468
Haze T(Y) (d=4,0 mm, A, 2°)	95	%	ISO 13468
Half Power Angle T(Y) (d=1,0mm, A, 2°)	6	°	-
Half Power Angle T(Y) (d=2,0mm, A, 2°)	21	°	-
Half Power Angle T(Y) (d=3,0mm, A, 2°)	34	°	-
Half Power Angle T(Y) (d=4,0mm, A, 2°)	43	°	-